



# Technical Bulletin

2400 Boston Street, Suite 200, Baltimore, Maryland 21224  
Phone: 410-675-2100 or 800-543-3840

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## DAP® WELDWOOD® High Strength Spray Adhesive

- High temperature
- Long open time
- Web spray

**Packaging:** 16 oz Net Wt. (455 g)  
**Color:** Clear  
**UPC Number:** 7079800121

### Company Identification:

Manufactured for: DAP Products Inc., 2400 Boston St., Ste. 200, Baltimore, Maryland 21224  
Usage Information: DAP HELPLINE: 888-DAP-TIPS, 9:00 am to 7:00 pm EST.  
Order Information: 800-327-3339  
Fax Number: 410-534-2650  
Also, visit the DAP website at [www.dap.com](http://www.dap.com).

### Product Description:

DAP® WELDWOOD High Strength Spray Adhesive is a high strength, high temperature resistant formulation that bonds most woods, particle board, metal, laminate, and many plastics. It is ideal for use on trim work, door panels, decorative laminates, upholstery work, and many other demanding applications.

### Suggested Uses:

#### *Ideal for use on:*

- Trim work
- Door panels
- Decorative laminates
- Upholstery work

#### *Adheres to:*

- Most woods
- Particle board
- Metal
- Laminate
- Many plastics

### Surface Preparation & Application:

1. **SAFETY FIRST! PRODUCT IS EXTREMELY FLAMMABLE WHILE DISPENSING! READ AND UNDERSTAND ALL OF THE PRECAUTIONARY MEASURES FOR USE, HANDLING, STORAGE AND DISPOSAL CONTAINED IN THE PRODUCT LABEL AND MATERIAL SAFETY DATA SHEET (MSDS).**
2. Extinguish all ignition sources during use and cure.
3. Be sure surfaces to be bonded are clean, dry, and free of excess dirt and oil.
4. Wear safety glasses and use in well-ventilated areas.
5. Shake can before using.
6. Hold can 6-8 inches from the surface to be sprayed.

7. Keep can moving while spraying in order to get an even film of adhesive on the surface to be bonded.
8. Adhesive must be applied to both surfaces.
9. Make bond while the adhesive is aggressively tacky. Allow the adhesive to dry approximately 5-10 minutes before bonding.

**After use:** Invert can and depress spray tip until spray is free of adhesive. If the spray tip becomes clogged, clean with a petroleum solvent.

**Physical & Chemical Characteristics:**

Vehicle:	Synthetic Rubber
Volatile:	Organic Solvent
Open Time:	Up to 2 hours.
Service Temperature:	0°F to 120°F
Temperature Application Range:	60°F to 80°F
Freeze Thaw Stability:	Yes
Flash Point:	< 20°F
Shelf Life:	12 months
Odor:	Solvent
Coverage:	Approximately 100 sq. ft. per can on a single surface. Coverage will vary depending on porosity of substrates.
MSDS No:	00030199001

**Clean Up:**

Clean excess adhesive from surfaces with mineral spirits. DO NOT use solvents to remove product from skin.

**Safety:**

See product label or Material Safety Data Sheet for safety information. You can request an MSDS by visiting our website at [www.dap.com](http://www.dap.com) or by calling 888-DAP-TIPS

**Satisfaction Guaranteed:**

If not satisfied with product performance when used as directed, DAP Products Inc. will either provide a product replacement or a sales price refund. Call 1-888-DAP-TIPS, with your sales receipt and product container available, to arrange for warranty fulfillment. DAP will not be responsible for incidental or consequential damages.